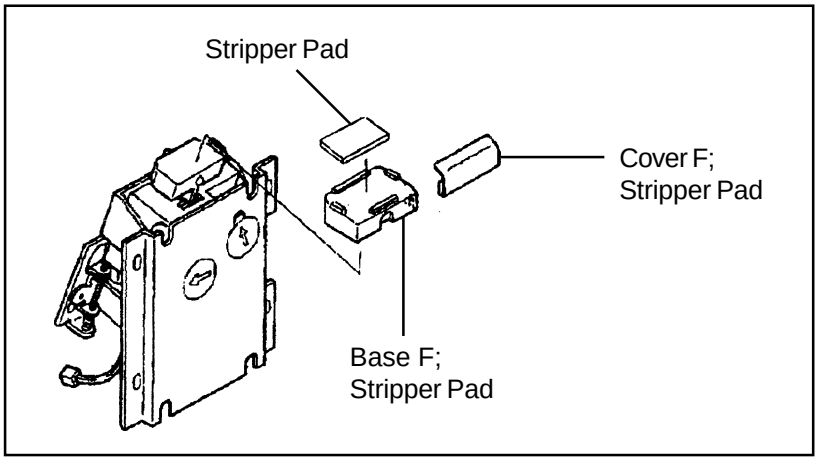
Parts Change Information

SUBJECT: Modification of Stripper Parts; GR **Document No.: 20280**

New Part #: **New Description:** **Old Part #:** **Old Description:** **Serial # Cut-in:**	**See Below**	**Reason For Change** **[ ] Cost Effective** **[ ] Eliminate Claims** **[X] Improve Operation** **[ ] Other**	**Applies to:** **All GR's**

[X] New **[X] Modified** **[ ] Obsoleted** **[ ] Other**

Summary: Riso production now installs pad-type strippers instead of sheet-type strippers on GR machines. This improves the durability of the stripper.



Procedure: Upgrade to the pad-type stripper as needed. Make sure to upgrade the Base and Cover at the same time since present and modified parts are incompatible.

Note: The RA-type stripper pad cannot be installed on the GR.

Newly-Registered Parts:

019-11831-100	Base F; Stripper Pad
019-11832-000	Cover F; Stripper Pad
019-11833-006	Stripper Pad; 70 (this type is installed in production)
019-11834-002	Stripper Pad; U

Note: Parts availability begins 120 days from date of bulletin.

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Change of Composing Parts:

Composing parts of the “Unit/Stripper” and “Unit/Guide Plate” have been changed. Part number changes are as follows:

Part Name	Present Part No.	New Part No.
Unit/Stripper (Dial)	019-91712-000	019-91712-107
Unit/Guide Plate IV; B4	017-91760-000	017-91760-107
Unit/Guide Plate; A3	019-91720-002	019-91720-100

IMPORTANT **Note:** Base, Cover, and Stripper Pad are not included with the “Unit/Stripper” and “Unit/Guide Plate” assemblies mentioned above. These parts must be ordered separately.

Serial # Cut-In:

1700-UL	88466045	1700-B/Pic.	88652515	1750-B/Pic.	88702389
2700-UL	89380646	2700-A/Pic.	89360238	2700-B/Pic.	89340248
3770-Pic	99624560				